

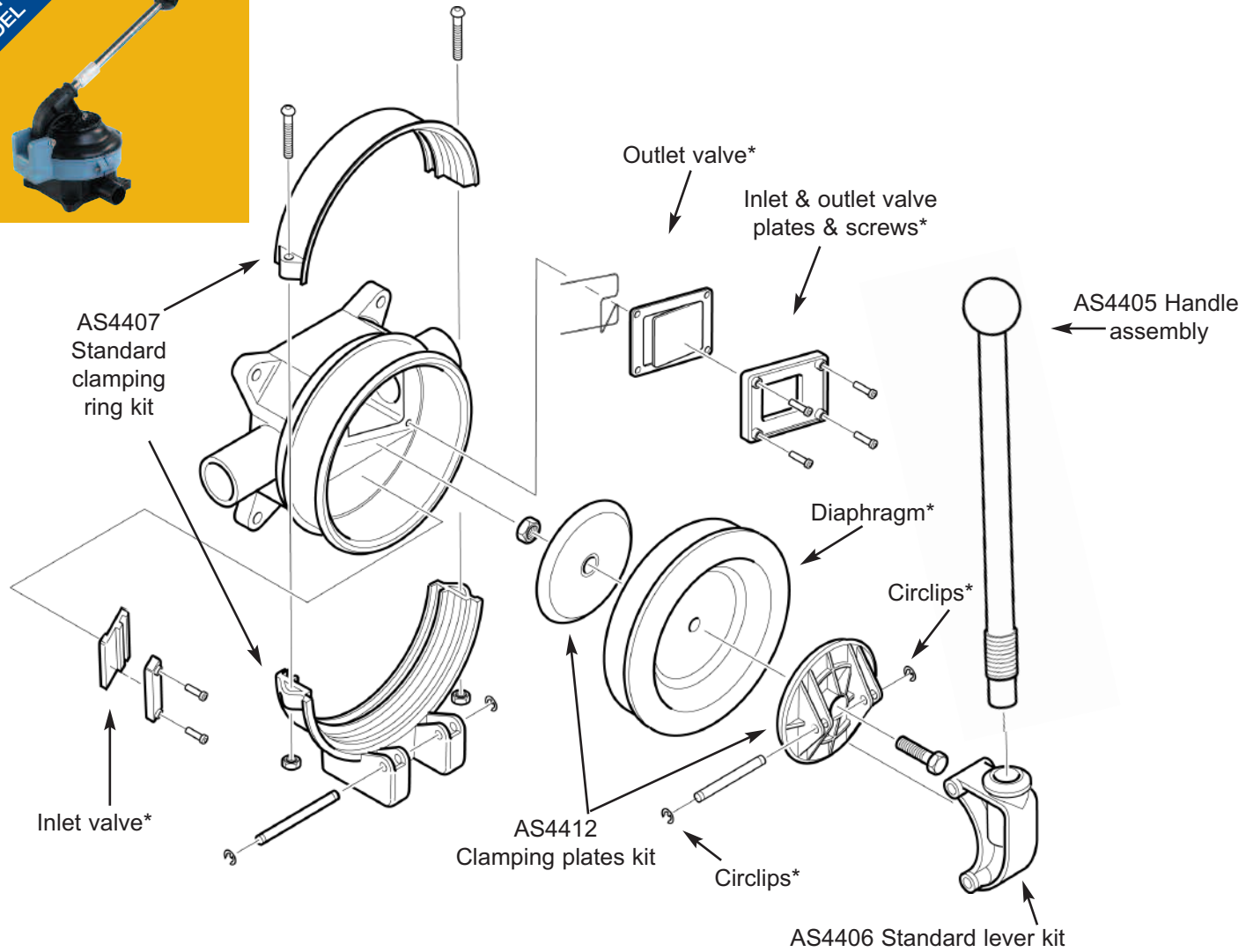


# Manual Bilge Pumps

## Gusher® Titan Standard

### On Deck/Bulkhead: BP4402 - Powerful Lightweight Bilge and Waste Pump

**Note\*** Contained in Service Kit AK4400 (Neoprene™) or AK4419 (Nitrile®)



#### Accessories

- AS4405 Spare Handle
- SB4222 Side Entry Strainer
- SB5865 Top Entry Strainer
- SF5425 1 1/2" Skin Fitting
- LV1215 1" / 1 1/2" Non-return Valve
- EB3488 1 1/2" Elbow

#### Service Kits (for On Deck/Bulkhead Model BP4402)

##### AK4400 Service Kit with Complete Set of Serviceable Parts for Gusher® Titan (Neoprene™)

Qty	Containing
4	Circlip
6	Screw
1	Outlet valve spring

1	Clamping nut
1	Outlet valve plate
1	Inlet valve plate
1	Outlet valve
1	Inlet valve
1	Diaphragm

##### AK4419 Service Kit with Complete Set of Serviceable Parts for Gusher® Titan (Nitrile®)

Qty	Containing
4	Circlip
6	Screw
1	Outlet valve spring
1	Clamping nut
1	Outlet valve plate
1	Inlet valve plate
1	Outlet valve
1	Inlet valve
1	Diaphragm

##### AS4406 Standard Lever kit

Qty	Containing
4	Circlip
1	Standard operating lever
1	Lever fulcrum pin
1	Standard fulcrum pin

##### AS4407 Standard Clamping Ring Kit

Qty	Containing
2	Nut
2	Screw
1	Top clamping ring
1	Bottom clamping ring
4	Circlip

##### AS4412 Clamping Plates Kit

Qty	Containing		
1	Clamping bolt	1	Inner clamping plate
1	Clamping nut	4	Circlip
1	Outer clamping plate		

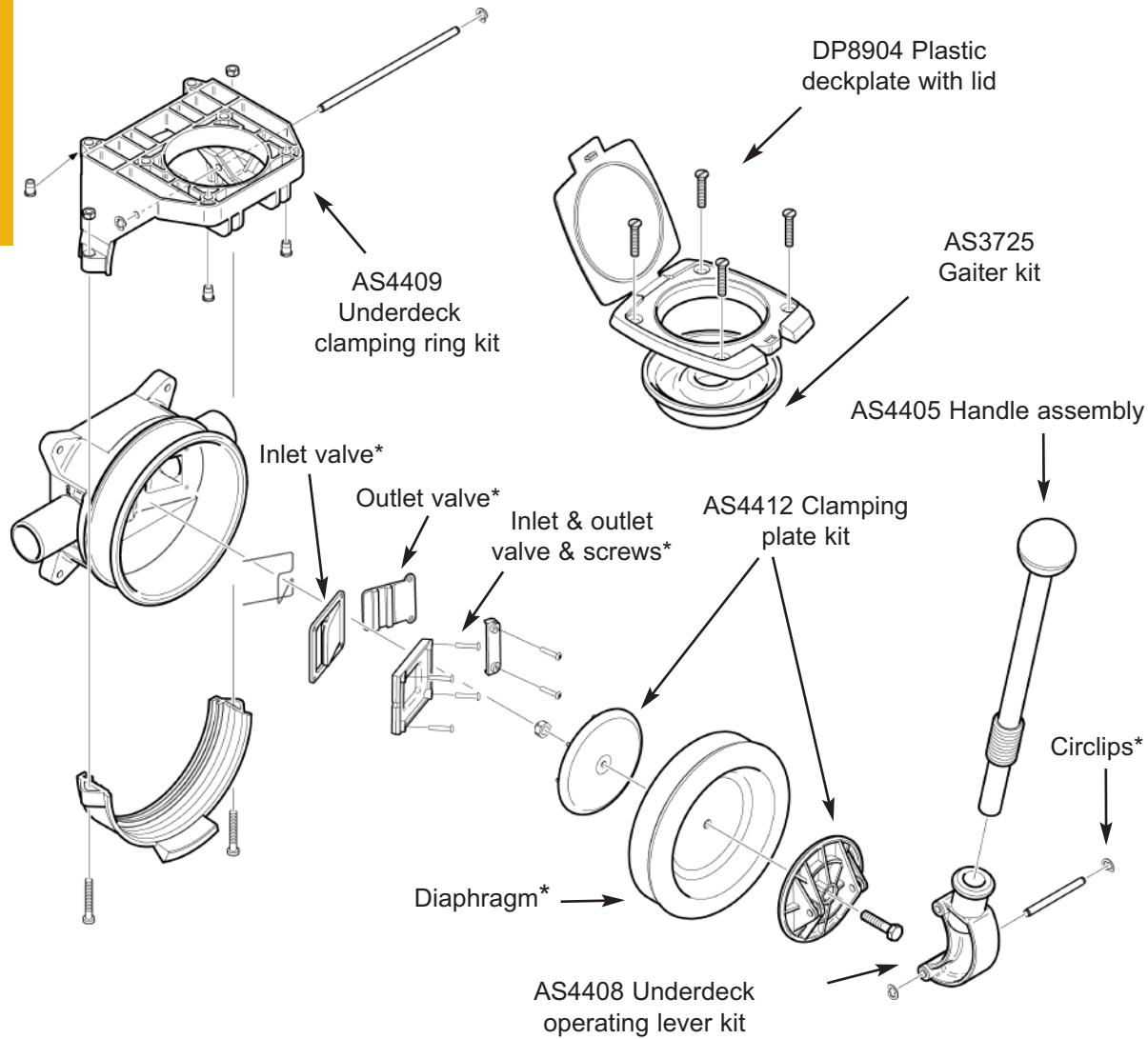


# Manual Bilge Pumps

## Gusher® Titan Underdeck

### Underdeck: BP4410 - Powerful Lightweight Bilge and Waste Pump

**Note\*** Contained in Service Kit AK4400 (Neoprene™) or AK4419 (Nitrile®)



#### Accessories

- DP8904 Plastic Deckplate Kit
- AS4405 Spare Handle
- SB4222 Side Entry Strainer
- SB5865 Top Entry Strainer
- SF5425 1 1/2" Skin Fitting
- LV1215 1" / 1 1/2" Non Return Valve
- EB3488 1 1/2" Elbow

#### Service Kits

(for Underdeck Model BP4410)

**AK4400 Service Kit with Complete Set of Parts for Gusher® Titan (Neoprene™)**  
(See list below)

**AK4419 Service Kit with Complete Set of Parts for Gusher® Titan (Nitrile®)**

Qty	Containing
4	Circlip
6	Screw
1	Outlet valve spring
1	Clamping nut
1	Outlet valve plate
1	Inlet valve plate
1	Outlet valve
1	Inlet valve
1	Diaphragm

**AS4408 Underdeck Operating Lever Kit**

Qty	Containing
4	Circlip
1	U/D operating lever
1	U/D fulcrum pin
1	Lever fulcrum pin

**AS3725 Gaiter Kit for Deckplates**

Qty	Containing
1	Gaiter (for plastic or metal deckplate)
1	O-ring (for metal deckplate Whale Gusher® 10 & Whale Gusher® 30 only)



# Manual Bilge Pumps

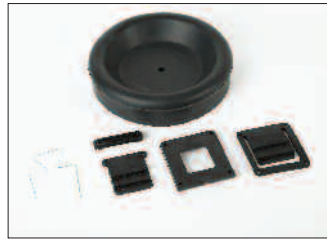
## Gusher® Titan

**On Deck/Bulkhead: BP4402**

**Underdeck: BP4410**



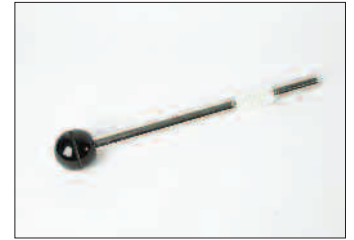
AK4400



AK4419



AS3725



AS4405



AS4406 for BP4402



AS4407 for BP4402



AS4408 for BP4410



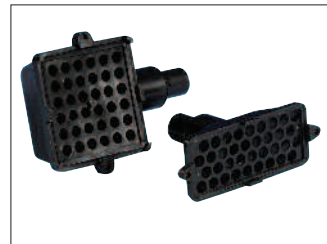
AS4409 for BP4410



AS4412



DP8904



SB4222 / SB5865



SF5425

### Service Kits (Continued)

#### DP8904 Plastic Deckplate with Lid

Qty	Containing
1	Deckplate & lid
1	Gaiter
6	Screws M6x40
6	Nuts M6
6	Washers M6

#### AS4412 Clamping Plate Kit

Qty	Containing
1	Clamping bolt
1	Clamping nut
1	Outer clamping plate
1	Inner clamping plate
4	Circlip

#### AS4409 Underdeck Clamping Ring Kit

Qty	Containing
2	Nut
4	Circlip
4	Inserts for U/D clamping ring
2	Screw
1	U/D clamping ring
1	Top clamping ring